



 **SAMURAI**

OFF THE FIELD

2023 / 24

 **SAMURAI** | **PUSH FORWARD**

Searching for respite or preparing to push unknown limits - our leisurewear collections adapt to fit your lifestyle. With a range of premium designs - from classic favourites to new and exclusive styles - and manufactured in our elite fabrics that possess the very best in fabric functionality and performance properties; our leisurewear is built for comfort and style, ensuring that no matter the activity, SAMURAI have got you covered.

MANUFACTURE METHODS

Choosing one of our premium leisurewear ranges is just the beginning - each theme can be expanded upon to create a truly unique design. Choose between our cut & sew, part-sublimated and fully sublimated options for a leisurewear range that is perfectly suited to you.

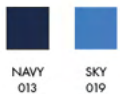


CUT AND SEW

Constructed from separate panels sewn together, the cut and sew option allows you to create a leisurewear range perfectly suited to your needs; offering multiple piping, taping and stitching details and the chance to combine different fabrics to create a contrast of textures.

KEY FEATURES

- Stock fabrics
- Contrasting panels



PART SUBLIMATED
UP TO 50% SUBLIMATED

The best of both, part-sublimated items combine our exclusive leisurewear themes with endless colour and pattern possibilities. With the ability to contrast different textured fabrics, this option takes our leisurewear ranges one step further.

KEY FEATURES

- Your colours
- Your pattern
- Contrasting fabrics



FULLY SUBLIMATED
100% SUBLIMATED

The premium option that offers complete creative freedom - fully sublimated items have infinite design possibilities. Created through the sublimation process of printing directly onto a fabric; this technique gives you an unlimited amount of colour and pattern options to create a truly unique design. Your imagination is the limit.

KEY FEATURES

- Your colours
- Your pattern
- Full body sublimated pattern
- Unlimited Logo and Sponsors



PREMIER RANGE

The superior choice with an extensive range of styles with more complex piping, taping and stitching details; the designs in this collection offer premium aesthetics that won't be found elsewhere.



PREMIER RANGE

EUROPA

A returning favourite, Europa features contrasting panels with accent piping, allowing for a more curved, fluid design.

SIZE RANGE

MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL

JNR BOYS: JL - YXS - YS - YM - YL

WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL

JNR GIRLS: JL - YXS - YS - YM - YL



T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT



T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT



PREMIER RANGE

TRILOGY

Bringing one of our most popular styles into 2023, Trilogy offers a modern design with contrasting panels and linear taping.

SIZE RANGE

MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL

JNR BOYS: JL - YXS - YS - YM - YL

WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL

JNR GIRLS: JL - YXS - YS - YM - YL



T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT





T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT



PREMIER RANGE

ENDO

New to 2023 - Endo offers a fresh and modern take on leisurewear styles, featuring bold, block panels to create an enhanced, striking contrast.

SIZE RANGE

MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
JNR BOYS: JL - YXS - YS - YM - YL
WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL
JNR GIRLS: JL - YXS - YS - YM - YL



T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT



T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT

CLASSIC RANGE

Classic, simple and timeless; this range offers styles that stand the test of time. Featuring clean panelling with simple stitching details; these themes show that sometimes less is more.



CLASSIC RANGE

PHOENIX

Featuring a simplistic panelled design, Phoenix continues to be a classic staple of the leisurewear ranges

SIZE RANGE

MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL

JNR BOYS: JL - YXS - YS - YM - YL

WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL

JNR GIRLS: JL - YXS - YS - YM - YL



T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT



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VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT



CLASSIC RANGE

EXPEDITION

A popular choice for 2023 - Expedition offers bold contrasting asymmetric panels that remain a proven favourite.

SIZE RANGE

MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL

JNR BOYS: JL - YXS - YS - YM - YL

WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL

JNR GIRLS: JL - YXS - YS - YM - YL



T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT



T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT



CLASSIC RANGE

STRIA

A stripe, usually one of a set of parallel stripes. New and exclusive for 2023 - Stria features a minimalist design with simple duo contrasting coloured taping for a modern finish.

SIZE RANGE

MENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL - 5XL
 JNR BOYS: JL - YXS - YS - YM - YL
 WOMENS: XXS - XS - S - M - L - XL - 2XL - 3XL - 4XL
 JNR GIRLS: JL - YXS - YS - YM - YL



T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT





T-SHIRT



POLO



VEST



HOODIE



PULLOVER



TRACK TOP



TRACK PANT



TAPERED TRACK PANT



MULTI-SHORT

CORE STOCK

SAMURAI Core brings you two exclusive ranges, Elite Performance and Utility, comprising brand new premium products and updates of some of our old favourites - all designed and manufactured in our exclusive fabrics to keep you at your peak performance level.



EP:0110
COTTON TOUCH TEE



EP: 0111
PERFORMANCE POLO 2.0



EP:0105
CLASSIC VEST



U:0202
CLASSIC HOODIE 2.0



U:0209
QUARTER ZIP PULLOVER



EP: 0102
REVOLUTION TRACK TOP 2.0



EP: 0103
REVOLUTION TRACK PANT 2.0



U: 0200
TAPERED TRAINING PANT



EP: 0100
CLIPPER SHORT



CLICK FOR FULL CORE
STOCK RANGE



AUS GOLD
01

BLACK
02

BOTTLE GREEN
03

CREAM
06

EMERALD
07

GREY
08

HOT PINK
09



MAROON
012

NAVY
013

ORANGE
014

POWDER BLUE
015

PURPLE
016

RED
017

ROYAL
018



SKY
019

WHITE
020

AMBER YELLOW
021

SUNFLOWER
022

DARK GREY
023

MARL GREY
024

CUT & SEW COLOUR STOCK OPTIONS

With an extensive collection of fabrics that boast superior performance functionalities, our cut & sew fabrics are available in a wide selection of colours* to help you find the right fit for you.

*Fabric and colour options subject to availability.



SUBLIMATED

Unlimited colours* to create infinite designs - sublimated colours are matched to Pantone Solid Coated; giving a wider range than the standard CMYK options to offer more creative freedom.



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